



# RBR GARMENTS PRIVATE LIMITED

*Reaching Beyond Reach...*

Indubitably it's the dynamic entrepreneurial spirit, found in the hosiery town of Tirupur that has pushed it to a prominent position on the export map of India situated in the quintessential town of Tirupur, started operation in 1987 in more than two decades; RBR GARMENTS PRIVATE LIMITED has become a leading player in the export of knitted garments. What started in a small scale is today a Government Recognized export house producing nearly 800K pieces per month with the latest imported machineries.





## THE PEOPLE

The growth of RBR can be attributed to keep the commitment towards high standards of quality, both in the production process and the end products. Undoubtedly the management and the employee are a well-knit team dedicated to deliver quality. The result of devoted hard work and acumen in selecting the right person to the right job has capitulated good results.



## OUR INFRASTRUCTURE & FACILITIES

All production facilities available at RBR GARMENTS PRIVATE LIMITED come under the strict supervision of the Quality Assurance Department. An elaborate system to control and monitor all orders is done through an ERP System, which tracks the status of each order in production.





## KNITTING IN QUALITY

The Very latest 16,20,24 & 28 Gauge Circular Knitting machine are engaged in the production floor like “Mayer & Cie” from Germany, Italian “Orizio Paulo” A variety of knitted fabrics are produced starting from the basic jersey, Interlock, Pique, Rib, Auto striper With 70 Color + Lycra, Jacquard + Wrapper with 72 color + Lycra.

Collar: - 16 & 114 - Plain + Platted jacquard.



## COLOR LAB - DATA COLOR USA

Fully automated Lab  
dispenser / Colour matching  
SPECTRO-SF 600 and I.R  
Lab dyeing machines helps  
100% accuracy





## FABRIC MERCERIZING DORNIER

The RBR GARMENTS PRIVATE LIMITED fabrics undergo value addition by its additional special Mercerizing process. The mercerizing is done by the only world's best "Dornier" Germany Mercerizing machine. The specialty with our latest machine is also due to its circular expandable four tower washing facility which is also fully automated, yielding high luster, and intense color depth leaving a very good hand feel.

## YARN DYEING CHEESE

"Dilmenler" yarn dyeing machines are used for an uniform, best and reproducible shades. This is supported further by Mesdan-Italy wet splicing for a smooth knotless knitted stripes and check.





A large, dark, semi-transparent image of a worker in a blue shirt and safety gear, positioned on the left side of the page.

## FABRIC DYEING SOFT FLOW

“Dilmenler” Modern HTHP Soft Flow  
Dyeing Machines with superior control  
parameters latest SETEX 838 PLC  
Controller

## COMPACTING TUBE TEX – USA

The washed and laundered cloth is  
sent through the latest “Tube-tex” USA  
compacting machine to control shrinkage.  
All processed fabric is preshrunk, so that the  
garments always retain shaped.



## FINISHING TOUCH

## PRINTING

According to the requirements of printing, the Cloth is processed for various colors and other specifications. Fully automated multi- color printing is done to satisfy all quality requirements.

## EMBROIDERY

This department has the world's best Japanese "Barudan" automatic high-speed embroidery Machines, they are capable of rendering multi colors of embroidery and appliqué, an art which enhance the value of the garments. Capacity 1.5 Billion Stitches per day.





## WASHING & TREATMENT

All Types of Garment washes like Stone wash, Enzyme Wash, Acid Wash and many more

## GARMENT PRODUCTION

RBR GARMENTS PRIVATE LIMITED has in its production line the best and truly sophisticated machinery capable of producing productivity and quality. To minimize the wastage in fabric, the planning of cut layout is done with the help of CAD “Investronica” to utilize resources of men & machine more efficiently, the production monitoring is done with barcode systems.



## SEWING

The Production line for finishing has high-tech 1280 machines like PEGASYS, JUKI, SIRUBA and BROTHER. The well trained and skilled workforce engaged in production to produced around 32,000pcs per day basics men's polo stitching are supported by highly experienced line supervisors and Quality Controllers, who check on every garment under production to ensure flawless stitching. And finishing all garments is steam ironed and machine pressed meticulously. All the garments are hand packed with care and stored for subsequent transportation to various destinations.

## QUALITY CONTROL

Various Parameters are constantly checked, monitored and controlled in the production process. All recommended tests are conducted for ascertaining Quality standards specified by various statutory agencies of the relevant countries, as per buyers requirements. Critical focus is kept on Cotton, Yarn and knitted cloth Quality.





## CARE FOR THE ENVIRONMENT

Understanding the need to preserve the precious resources of the Mother Nature, RBR GARMENTS PRIVATE LIMITED has taken particular care in making its production process and resources, eco-friendly. A “Reverse osmosis” plant with multiple Evaporators ensures effluent



# Social Responsibility

**Sedex**<sup>®</sup>

 **BSCI**  
Business Social Compliance Initiative

**Walmart** 





# Our Client's



next



GYMSHARK

GT LADIES

ROSS  
DRESS FOR LESS®

PRIMARK®

Mystic  
Apparel

Kate Lord



REDTAG  
every. reasonable. every. affordable.

UNITED  
ESSENTIALS

MOSSY OAK

BR  
BASIC RESOURCES INC



# Our Client's



KENNETH COLE



George.



MATALAN  
MAKES FASHION SENSE

Sainsbury's





PRODUCTION DETAILS	PIECES PER DAY
NO OF MACHINES : 1200	AROUND 32000 Pcs BASED ON MEN'S POLOS

## FABRIC CAPACITY AND EMBELLISHMENT FACILITIES

FACILITIES IN INHOUSE	NO.OF.MACHINES	PRODUCTION /DAY	REMARKS
Knitting - Allimported	30 Nos	8000 Kgs	Jersey, Interlock, Rib, Jacquards, Wrapper, Autostriper
Flat Knit - Collar	25 Nos	20,000 Pcs	Kauo Heng - Taiwan
Yarn Gassing	1No	1000 Kgs	P S Metler
Dyeing-Fabric / Yarn	6 Yarn Vessels + 10 Fabric Vessels	12000 Kgs	Dilmenlar - Turkey
Mercerising	1No	6000 Kgs	Dornier - Germany 4 Tower For Optimum Effect
Compacting	2 Nos	14000 Kgs	Tubtex-usa
Printing	Roll And Placement	1000 Kgs + 3000 Pcs	Roll And Placement
Embroidery	3 Nos	52 HEADS	Barudan - Japan
Garment Washing	3 Nos	3000 Pcs	Ramsons - India







# RBR Garments Private Limited.

(Manufacturer & Exporters of Readymade Garments)

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